



TECHNICAL INSTRUCTION HAC10-001 Rev. N/C, Jan 5, 2010

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INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

**JA3A4018-1 (Girt Bar) Stop Assembly
INSTALLED ON
Boeing 737 Aircraft**

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1. Introduction

This HEICO Aerospace Technical Instruction (TI) defines the Instructions for Continued Airworthiness when PN JA3A4018-1 is used as a replacement for Boeing P/N 300358-002/MS51923-599 or Air Cruisers/Zodiac P/N 69-56382-6/MS51923-599.

The PMA Stop Assembly design is identical to Boeing P/N 3A4018-1. This Stop is used on one end of the forward and aft escape slide girt bars and is easily removable by hand with a minimum of tools to allow girt bar removal from the girt. Current TCH designs place a fixed sleeve (300358-002) with a press fit roll pin (MS51923-599) at the other end of the Boeing version, and fixed sleeves (69-56382-6) with roll pins (MS51923-599) at both ends for the Air Cruisers version.

PMA P/N JA3A4018-1 is used in all positions to replace the fixed pin sleeve combinations:

Interchangeability:

<u>PN</u>	<u>May Be replaced by</u>	<u>When used with</u>
300358-002	JA3A4018-1	4A3902-1 or 4A3902-2
69-56382-6	JA3A4018-1	65C26196-5, 65C26196-6

This ICA affects data presented in Boeing publications:

- Boeing Aircraft Maintenance Manual's (all) for B737 Series Aircraft, section 25-61.

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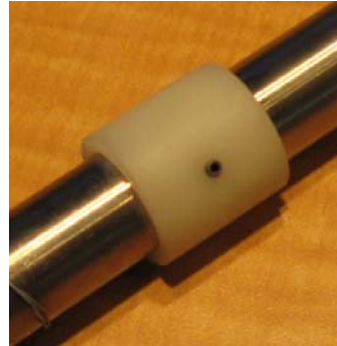
The Instructions for Continued Airworthiness presently acceptable to the FAA for P/N 3A4018-1, 300358-002 and 69-56382-6 with exception to the following:

2. Removal or replacement of sleeve

Determine which type of sleeve or stop (fixed or removable) is present. See below:



Removable (JA3A4018-1 or 3A4018-1)



Fixed (300358-002, 69-56382-6)

Removal:

Remove fixed style (300358-002 and 69-56382-6) per respective TCH instructions.

Remove removable style (JA3A4018-1 or 3A4018-1) per TCH instructions for 3A4018-1.

Replacement/Installation:

Install JA3A4018-1 per TCH instructions for 3A4018-1.

3. Material Information

This document will be maintained and the latest approved revision posted on the HEICO web site at <http://ipc.heico.com>.

4. Revision and Approval History

Initial Release – Jan 5, 2010